CHEVRON PHILLIPS CHEMICALS INTERNATIONAL N.V.

Brusselsesteenweg 355 - B-3090 Overijse - Belgium
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Maria Ramirez Navarro
REACH Compliance Manager

Direct Tel: +32 (0)2 689 1214

REACH@cpchem.com

www.cpchem.com

July 29, 2016

RE: REACH Compliance : AlphaPlus® 1-hexene

Dear Customer,

For REACH registrations, Chevron Phillips Chemicals International NV (CPCI) is appointed the Only Representative (OR) to Chevron Phillips Chemical Company LP (CPC). In this position as OR, CPCI has registered the components of the product mentioned above with the European Chemical Agency (ECHA), registration tier 2010.

Please find attached the current Safety Data Sheet that reflects the REACH registration number in Section 1.

We have also attached the Substances of Very High Concern (SVHC) letter which includes the one substance added by ECHA to the existing 168 substances.

For any further questions, please send your query to REACH@cpchem.com.

Sincerely,

Maria Ramirez, MSc

CHEVRON PHILLIPS CHEMICALS INTERNATIONAL N.V.

Airport Plaza, Stockholm Building, Da Vincilaan 19, 1831 Diegem, Belgium.
Telephone: +32 (0) 2 689 12 11 - Fax: +32 (0) 2 689 14 72

Maria Ramirez Navarro
REACH Compliance Manager

Direct Tel: +32 (0)2 689 1214

REACH@cpchem.com

www.cpchem.com

June 23, 2016

RE: Olefins - SVHC, Intended Release

Dear Customer,

Based on current and available information, Olefins do not contain any Substances of Very High Concern (SVHC) as listed on the candidate list published by ECHA as of 20 June 2016. Please find the total list of 169 substances with the inclusion date when they were published by ECHA on the following link: http://echa.europa.eu/candidate-list-table

Our Olefins do not contain substances with intended release.

If you have any further questions, please contact me directly or send your query to REACH@cpchem.com .

Sincerely,

Maria Ramirez, MSc

AlphaPlus® 1-Hexene

Version 3.5 Revision Date 2016-05-22

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : AlphaPlus® 1-Hexene
Material : 1117427, 1088135, 1081271, 1084562, 1066515, 1070002, 1025308, 1017828, 1032321, 1017829, 1028630, 1026835, 1028342, 1011442, 1026834, 1015415

EC-No.Registration number

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
1-Hexene	592-41-6 209-753-1	Chevron Phillips Chemical Company LP 01-2119475505-34-0005

Relevant Identified Uses Supported : Manufacture
Distribution
Use as an intermediate
Formulation
Lubricants - Industrial
Lubricants - Professional
Lubricants - Consumer
Metal working fluids / rolling oils - Industrial
Metal working fluids / rolling oils – Professional
Use as a fuel - industrial
Use as a fuel – professional
Functional Fluids - Industrial
Functional Fluids - Professional
Use in polymer production – industrial

Company : Chevron Phillips Chemical Company LP
Normal Alpha Olefins (NAO)
10001 Six Pines Drive
The Woodlands, TX 77380

Local : Chevron Phillips Chemicals International N.V.
Airport Plaza (Stockholm Building)
Leonardo Da Vincilaan 19
1831 Diegem
Belgium

SDS Requests: (800) 852-5530

Technical Information: (832) 813-4862
Responsible Party: Product Safety Group
Email:sds@cpchem.com

Emergency telephone:

Health:
866.442.9628 (North America)
1.832.813.4984 (International)
Transport:
CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: +800 CHEMCALL (+800 2436 2255) China:+86-21-22157316
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department	:	Product Safety and Toxicology Group
E-mail address	:	SDS@CPChem.com
Website	:	www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
REGULATION (EC) No 1272/2008

Flammable liquids, Category 2	H225: Highly flammable liquid and vapor.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.

Label elements

Labeling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal Word	:	Danger	
Hazard Statements	:	H225	Highly flammable liquid and vapor.
		H304	May be fatal if swallowed and enters airways.
Precautionary Statements	:	**Prevention:**	
		P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking.
		P243	Take precautionary measures against static discharge.
		P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
		Response:	
		P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor.
		P331	Do NOT induce vomiting.
		Storage:	
		P403 + P235	Store in a well-ventilated place. Keep cool.

Hazardous ingredients which must be listed on the label:
- 592-41-6 1-Hexene

SECTION 3: Composition/information on ingredients

Synonyms : alpha-Hexene
Hexene-1
Hex-1-ene
Hexylene
NAO 6
Butyl Ethylene
C6H12

Molecular formula : C6H12

Mixtures

Hazardous ingredients

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]
1-Hexene	**592-41-6** **209-753-1**	Flam. Liq. 2; H225 Asp. Tox. 1; H304	99 - 100
2-Ethyl-1-Butene	760-21-4 212-078-5	Flam. Liq. 2; H225 STOT SE 3; H336 Asp. Tox. 1; H304	0 - 1

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.

If inhaled : If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point	:	-26 °C (-15 °F) Method: closed cup
Autoignition temperature	:	272 °C (522 °F)
Suitable extinguishing media	:	Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical.
Unsuitable extinguishing media	:	High volume water jet.
Specific hazards during fire fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Fire and explosion protection	:	Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.
Hazardous decomposition products	:	No data available.

SECTION 6: Accidental release measures

Personal precautions	:	Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods for cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage

Handling

Advice on safe handling :

Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. Review all operations, which have the potential to generating and accumulation of electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures. For more information, refer to OSHA Standard 29 CFR 1910.106 "Flammable and Combustible Liquids"; National Fire Protection Association (NFPA 77), "Recommended Practice on Static Electricity"; and/or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising Out of Static, Lightning, and stray Currents".

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection

Ingredients with workplace control parameters

PT

Componentes	Bases	Valor	Parâmetros de controlo	Nota
1-Hexene	PT OEL	VLE-MP	50 ppm,	afeção do SNC,

afeção do SNC afeção do sistema nervoso central

BE

Bestanddelen	Basis	Waarde	Controleparameters	Opmerking
1-Hexene	BE OEL	TGG 8 hr	50 ppm, 175 mg/m3	

PNEC : Fresh water
Value: 0,111 mg/l

PNEC : Sea water
Value: 0,111 mg/l

PNEC : Fresh water sediment
Value: 19,25 mg/kg

PNEC : Sea sediment
Value: 19,25 mg/kg

PNEC : Soil

Value: 4,01 mg/kg

Engineering measures

Adequate ventilation to control airborned concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection	:	Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as:. Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
Hand protection	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
Eye protection	:	Eye wash bottle with pure water. Tightly fitting safety goggles.
Skin and body protection	:	Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

For additional details, see the Exposure Scenario in the Annex portion

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Form	:	Liquid
Physical state	:	Liquid
Color	:	Clear, colorless

Safety data

Flash point	:	-26 °C (-15 °F) Method: closed cup
Lower explosion limit	:	2 %(V)
Upper explosion limit	:	7 %(V)
Oxidizing properties	:	no
Autoignition temperature	:	272 °C (522 °F)
Thermal decomposition	:	No data available
Molecular formula	:	C6H12
Molecular weight	:	84,18 g/mol
pH	:	Not applicable
Pour point	:	No data available
Boiling point/boiling range	:	63,5 °C (146,3 °F)
Vapor pressure	:	176,00 MMHG at 24 °C (75 °F) 106,30 kPa at 65 °C (149 °F)
Relative density	:	0,68 at 15 °C (59 °F)
Density	:	645 kg/m3 at 50 °C (122 °F) 678 kg/m3 at 15 °C (59 °F) 674 g/cm3 at 20 °C (68 °F)
Water solubility	:	47 MG/L at 20 °C (68 °F) slightly soluble
Partition coefficient: n-octanol/water	:	log Pow: 3,87
Viscosity, kinematic	:	0,34 cSt at 40 °C (104 °F)
Relative vapor density	:	2,9 (Air = 1.0)
Evaporation rate	:	No data available
Percent volatile	:	> 99 %

Other information

Conductivity : 4,1 pSm
Method: ASTM D4308

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid : Heat, flames and sparks.

Thermal decomposition : No data available

Hazardous decomposition products : No data available

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Acute oral toxicity

1-Hexene : LD50: > 5.600 mg/kg
Species: Rat
Sex: male and female
Method: Fixed Dose Method

Acute inhalation toxicity

1-Hexene : LC50: 110,1 mg/l
Exposure time: 4 h
Species: Rat
Sex: male
Test atmosphere: vapor
Method: OECD Test Guideline 403

Skin irritation

1-Hexene : No skin irritation
Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

Eye irritation

1-Hexene : No eye irritation

AlphaPlus® 1-Hexene

Sensitization : Did not cause sensitization on laboratory animals.

Repeated dose toxicity

1-Hexene : Species: Rat, male
Sex: male
Application Route: oral gavage
Dose: 0, 10, 101, 1010, 3365 mg/kg
Exposure time: 28 day
Number of exposures: daily
NOEL: 101 mg/kg
Lowest observable effect level: 1.010 mg/kg
Test substance: yes
Method: OECD Test Guideline 407

Species: Rat, female
Sex: female
Application Route: oral gavage
Dose: 0, 10, 101, 1010, 3365 mg/kg
Exposure time: 28 day
Number of exposures: daily
NOEL: 1.010 mg/kg
Lowest observable effect level: 3.365 mg/kg
Test substance: yes
Method: OECD Test Guideline 407

Species: Rat
Application Route: Inhalation
Dose: 0, 300, 1000, 3000 ppm
Exposure time: 90 day
Number of exposures: 6 h/d, 5 d/wk, 13 wk
NOEL: 3000 ppm
Test substance: yes

Reproductive toxicity

1-Hexene : Species: Rat
Sex: males
Application Route: oral gavage
Dose: 0, 100, 500, 1000 mg/kg
Number of exposures: daily
Test period: 44 d
Test substance: yes
Method: OECD Guideline 421
NOAEL Parent: 1.000 mg/kg
NOAEL F1: 1.000 mg/kg

Species: Rat
Sex: females
Application Route: oral gavage
Dose: 0, 100, 500, 1000 mg/kg
Number of exposures: daily
Test period: 41-51 d
Test substance: yes
Method: OECD Guideline 421
NOAEL Parent: 1.000 mg/kg
NOAEL F1: 1.000 mg/kg

AlphaPlus® 1-Hexene
Aspiration toxicity : May be fatal if swallowed and enters airways.
Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

CMR effects

1-Hexene : Carcinogenicity: Not available
Mutagenicity: Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
Teratogenicity: Animal testing did not show any effects on fetal development.
Reproductive toxicity: Animal testing did not show any effects on fertility.

AlphaPlus® 1-Hexene
Further information : Solvents may degrease the skin.

SECTION 12: Ecological information

Toxicity to fish

1-Hexene : LC50: 5,6 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
semi-static test Test substance: yes
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates

1-Hexene : EC50: 4,4 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Test substance: no
Method: OECD Test Guideline 202
Information given is based on data obtained from similar substances.

Toxicity to algae

1-Hexene : NOEC: 1,8 mg/l
Exposure time: 96 h
Species: Pseudokirchneriella subcapitata (green algae)
Growth inhibition Method: OECD Test Guideline 201
Information given is based on data obtained from similar substances.

EC50: > 5,5 mg/l
Exposure time: 96 h
Species: Pseudokirchneriella subcapitata (green algae)
Growth inhibition Method: OECD Test Guideline 201
Information given is based on data obtained from similar substances.

Bioaccumulation

1-Hexene	:	This material is not expected to bioaccumulate.

Biodegradability

1-Hexene	:	67 - 98 % Testing period: 28 d Test substance: yes According to the results of tests of biodegradability this product is considered as being readily biodegradable.

Ecotoxicology Assessment

Acute aquatic toxicity

1-Hexene	:	Toxic to aquatic life.

Chronic aquatic toxicity

1-Hexene	:	No data available

Results of PBT assessment

1-Hexene	:	Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information	:	Toxic to aquatic life., An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

For additional details, see the Exposure Scenario in the Annex portion

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous

Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
UN2370, 1-HEXENE, 3, II

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN2370, 1-HEXENE, 3, II, (-26 °C)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN2370, 1-HEXENE, 3, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN2370, 1-HEXENE, 3, II, (D/E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN2370, 1-HEXENE, 3, II

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN2370, 1-HEXENE, 3, II

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

National legislation

Chemical Safety Assessment

Ingredients	:	hex-1-ene	A Chemical Safety Assessment has been carried out for this substance.	209-753-1

Major Accident Hazard Legislation : 96/82/EC Update: 2003
Highly flammable
7b
Quantity 1: 5.000 t
Quantity 2: 50.000 t

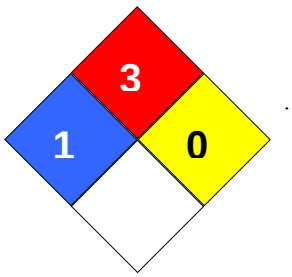
Water contaminating class (Germany) : WGK 2 water endangering

Notification status

Europe REACH	:	On the inventory, or in compliance with the inventory
United States of America TSCA	:	On the inventory, or in compliance with the inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 1
Fire Hazard: 3
Reactivity Hazard: 0



Further information

Legacy SDS Number : PE0016

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty	PEL	Permissible Exposure Limit

	Chemicals Association		
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		

Full text of H-Statements referred to under sections 2 and 3.

H225	Highly flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H336	May cause drowsiness or dizziness.

Annex

1. Short title of Exposure Scenario: **Manufacture**

Main User Groups	:	**SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	**SU3, SU8, SU9:** Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **PROC15:** Use as laboratory reagent
Environmental release category	:	**ERC1, ERC4:** Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles

(Msafe)	:	166,834 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	40
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	5 %
Emission or Release Factor: Water	:	0,03 %
Emission or Release Factor: Soil	:	0,01 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 90 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent

Product characteristics

Remarks	:	Liquid, vapour pressure > 10 kPa at STP

Amount used

Remarks	:	Not applicable

Frequency and duration of use

Remarks	:	Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks	:	Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio

ERC1, ERC4	EUSES		Freshwater		0,0201 mg/L	0,181
			Marine water		0,0080 mg/L	0,0722
			Soil		3,54 mg/kg	0,999
			Freshwater sediment		0,809 mg/kg	0,193
			Marine sediment		0,323 mg/kg	0,0772
			Air		0,232 mg/m3	

ERC1: Manufacture of substances
ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

1. Short title of Exposure Scenario: **Distribution**

Main User Groups	:	**SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	**SU3:** Industrial Manufacturing (all)
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing) **PROC15:** Use as laboratory reagent
Environmental release category	:	**ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC6c, ERC6d, ERC7:** Manufacture of substances, Formulation of preparations, Formulation in materials, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in inclusion into or onto a matrix, Industrial use resulting in manufacture of another substance (use of intermediates), Industrial use of reactive processing aids, Industrial use of monomers for manufacture of thermoplastics, Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers, Industrial use of substances in closed systems

Further information	:	Loading (including marine vessel/barge, rail/road car and IBC loading) and repacking (including drums and small packs) of substance, including its sampling, storage, unloading distribution and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC6c, ERC6d, ERC7: Manufacture of substances, Formulation of preparations, Formulation in materials, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in inclusion into or onto a matrix, Industrial use resulting in manufacture of another substance (use of intermediates), Industrial use of reactive processing aids, Industrial use of monomers for manufacture of thermoplastics, Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers, Industrial use of substances in closed systems

(Msafe)	:	5.011,707 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	365
Emission or Release Factor: Air	:	0,1 %
Emission or Release Factor: Water	:	0,001 %
Emission or Release Factor: Soil	:	0,001 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 90 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation

(charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Use as laboratory reagent

Product characteristics
Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used
Remarks : Not applicable

Frequency and duration of use
Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure
Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure
Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC1, ERC2, ERC3, ERC4, ERC5, ERC6a, ERC6b, ERC6c, ERC6d, ERC7	EUSES		Freshwater		0,0014 mg/L	0,0123
			Marine water		0,135 µg/L	0,00122
			Soil		0,0581 mg/kg	0,0164
			Freshwater sediment		0,055 mg/kg	0,0131
			Marine sediment		0,0055 mg/kg	0,0013
			Air		0,0023 mg/m3	

ERC1: Manufacture of substances
ERC2: Formulation of preparations
ERC3: Formulation in materials
ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
ERC5: Industrial use resulting in inclusion into or onto a matrix
ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)
ERC6b: Industrial use of reactive processing aids
ERC6c: Industrial use of monomers for manufacture of thermoplastics
ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers
ERC7: Industrial use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

1. Short title of Exposure Scenario: **Use as an intermediate**

Main User Groups	:	**SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	**SU3, SU8, SU9:** Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **PROC15:** Use as laboratory reagent
Environmental release category	:	**ERC6a:** Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	:	Use as an isolated intermediate under strictly controlled conditions

2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

(Msafe)	:	166,837 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	2,5 %
Emission or Release Factor: Water	:	0,03 %
Emission or Release Factor: Soil	:	0,1 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 80 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent

Product characteristics

Remarks	:	Liquid, vapour pressure > 10 kPa at STP

Amount used

Remarks	:	Not applicable

Frequency and duration of use

Remarks	:	Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks	:	Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC6a	EUSES		Freshwater		0,0081 mg/L	0,0726
			Marine water		0,805 µg/L	0,00725
			Soil		0,354 mg/kg	0,0999
			Freshwater sediment		0,325 mg/kg	0,0776
			Marine sediment		0,0324 mg/kg	0,00775
			Air		0,0232 mg/m3	

ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

1. Short title of Exposure Scenario: **Formulation**

Main User Groups	:	**SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	**SU3, SU 10:** Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing) **PROC14:** Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting; **PROC15:** Use as laboratory reagent
Environmental release category	:	**ERC2:** Formulation of preparations
Further information	:	

Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.

2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations

(Msafe) : 248,014 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	2,5 %
Emission or Release Factor: Water	:	0,02 %
Emission or Release Factor: Soil	:	0,01 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 0 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent

Product characteristics
Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used
Remarks : Not applicable

Frequency and duration of use
Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure
Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure
Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC2	EUSES		Freshwater		0,0268 mg/L	0,241
			Marine water		0,0027 mg/L	0,0241
			Soil		1,19 mg/kg	0,336
			Freshwater sediment		1,08 mg/kg	0,258
			Marine sediment		0,108 mg/kg	0,0258
			Air		0,579 mg/m3	

ERC2: Formulation of preparations

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

1. Short title of Exposure Scenario: **Lubricants - Industrial**

Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in

		preparations at industrial sites
Sector of use	:	**SU3:** Industrial Manufacturing (all)
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC7:** Industrial spraying **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing) **PROC10:** Roller application or brushing **PROC13:** Treatment of articles by dipping and pouring **PROC17:** Lubrication at high energy conditions and in partly open process **PROC18:** Greasing at high energy conditions
Environmental release category	:	**ERC4, ERC7:** Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems
Further information	:	Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of machinery/engines and similar articles, reworking on reject articles, equipment maintenance and disposal of wastes.

2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC7: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems

(Msafe)	:	805,271 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	0,1 %
Emission or Release Factor: Water	:	0,003 %
Emission or Release Factor: Soil	:	0,1 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 70 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to

provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)

Remarks : Prevent discharge of undissolved substance to or recover from wastewater.

Remarks : Do not apply industrial sludge to natural soils.

Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent : 2.000 m3/d

Effectiveness (of a measure) : 96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b,, PROC10, PROC13, PROC17, PROC18: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions

Product characteristics

Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used

Remarks : Not applicable

Frequency and duration of use

Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing	Exposure Assessment	Specific	Compartment	Value type	Level of	Risk characterization

Scenario	Method	conditions			Exposure	ratio
ERC4, ERC7	EUSES		Freshwater		0,071 µg/L	0,0006
			Marine water		0,0063 µg/L	0,00006
			Soil		0,001 mg/kg	0,00032
			Freshwater sediment		0,0029 mg/kg	0,0007
			Marine sediment		0,254 µg/kg	0,00006
			Air		0,447 µg/m3	

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
ERC7: Industrial use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

1. Short title of Exposure Scenario: **Lubricants - Professional**

Main User Groups	:	**SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	**SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing) **PROC10:** Roller application or brushing **PROC11:** Non industrial spraying **PROC13:** Treatment of articles by dipping and pouring **PROC17:** Lubrication at high energy conditions and in partly open process **PROC18:** Greasing at high energy conditions **PROC20:** Heat and pressure transfer fluids in dispersive, professional use but closed systems
Environmental release category	:	**ERC8a, ERC8d, ERC9a, ERC9b:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor

		use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of engines and similar articles, reworking on reject articles, equipment maintenance and disposal of waste oil.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

(Msafe)	:	0,873 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	60 %
Emission or Release Factor: Water	:	5 %
Emission or Release Factor: Soil	:	5 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 0 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,, PROC10, PROC11, PROC13, PROC17, PROC18, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure

arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions, Heat and pressure transfer fluids in dispersive, professional use but closed systems

Product characteristics
Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used
Remarks : Not applicable

Frequency and duration of use
Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure
Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure
Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC8a, ERC8d, ERC9a, ERC9b	EUSES		Freshwater		0,131 µg/L	0,00118
			Marine water		0,0123 µg/L	0,00011
			Soil		0,0038 mg/kg	0,00107
			Freshwater sediment		0,0053 mg/kg	0,00126
			Marine sediment		0,496 µg/kg	0,000119
			Air		0,179 µg/m3	

ERC8a: Wide dispersive indoor use of processing aids in open systems
ERC8d: Wide dispersive outdoor use of processing aids in open systems
ERC9a: Wide dispersive indoor use of substances in closed systems
ERC9b: Wide dispersive outdoor use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

1. Short title of Exposure Scenario: **Lubricants - Consumer**

Main User Groups	:	**SU 21:** Consumer uses: Private households (= general public = consumers)
Sector of use	:	**SU 21:** Consumer uses: Private households (= general public = consumers)
Product category	:	**PC1:** Adhesives, sealants **PC24:** Lubricants, greases, release products **PC31:** Polishes and wax blends
Environmental release category	:	**ERC8a, ERC8d, ERC9a, ERC9b:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the consumer use of formulated lubricants in closed and open systems including transfer operations, application, operation of engines and similar articles, equipment maintenance and disposal of waste oil.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Product characteristics

(Msafe)	:	0,804 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	365
Emission or Release Factor: Air	:	60 %
Emission or Release Factor: Water	:	5 %
Emission or Release Factor: Soil	:	5 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of

(%): (Effectiveness: 0 %)
Water : Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks : Prevent discharge of undissolved substance to or recover from wastewater.
Remarks : Do not apply industrial sludge to natural soils.
Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant
Flow rate of sewage treatment plant effluent : 2.000 m3/d
Effectiveness (of a measure) : 96,8 %
Procedures to limit air emissions from Sewage Treatment Plant :

Conditions and measures related to external treatment of waste for disposal
Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling consumer exposure for: PC1, PC24, PC31: Adhesives, sealants, Lubricants, greases, release products, Polishes and wax blends

Product characteristics
Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used
Remarks : Not applicable

Other given operational conditions affecting consumers exposure
Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Conditions and measures related to protection of consumer (e.g. behavioral advice, personal protection and hygiene)
Consumer Measures : Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC8a, ERC8d, ERC9a, ERC9b	EUSES		Freshwater		0,116 µg/L	0,00104

			Marine water		0,0108 µg/L	0,000097
			Soil		0,0031 mg/kg	0,000882
			Freshwater sediment		0,0047 mg/kg	0,00112
			Marine sediment		0,435 µg/kg	0,000104
			Air		0,147 µg/m3	

ERC8a: Wide dispersive indoor use of processing aids in open systems
ERC8d: Wide dispersive outdoor use of processing aids in open systems
ERC9a: Wide dispersive indoor use of substances in closed systems
ERC9b: Wide dispersive outdoor use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

Required removal efficiency for wastewater can be achieved using onsite/offsite technologies, either alone or in combination.
Required removal efficiency for air can be achieved using on-site technologies, either alone or in combination.
Further details on scaling and control technologies are provided in SpERC factsheet (http://cefic.org/en/reach-for-industries-libraries.html).

1. Short title of Exposure Scenario: **Metal working fluids / rolling oils - Industrial**

Main User Groups	:	**SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	**SU3:** Industrial Manufacturing (all)
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **:** PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) **PROC7:** Industrial spraying **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing) **PROC10:** Roller application or brushing **PROC13:** Treatment of articles by dipping and pouring **PROC17:** Lubrication at high energy conditions and in partly open process
Environmental release category	:	**ERC4:** Industrial use of processing aids in processes and products, not becoming part of articles

Further information	:	Covers the use in formulated MWFs/rolling oils including transfer operations, rolling and annealing activities, cutting/machining activities, automated and manual application of corrosion protections (including brushing, dipping and spraying), equipment maintenance, draining and disposal of waste oils.

2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

(Msafe)	:	1.027,13 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	2 %
Emission or Release Factor: Water	:	0,003 %
Emission or Release Factor: Soil	:	0 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 70 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b,, PROC10, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small

containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process

Product characteristics
Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used
Remarks : Not applicable

Frequency and duration of use
Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure
Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure
Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC4	EUSES		Freshwater		0,0843 µg/L	0,000759
			Marine water		0,0076 µg/L	0,000069
			Soil		0,0018 mg/kg	0,000497
			Freshwater sediment		0,0034 mg/kg	0,000811
			Marine sediment		0,308 µg/kg	0,000074
			Air		0,0013 mg/m3	

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

1. Short title of Exposure Scenario: **Metal working fluids / rolling oils – Professional**

Main User Groups : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional

		controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing) **PROC10:** Roller application or brushing **PROC11:** Non industrial spraying **PROC13:** Treatment of articles by dipping and pouring **PROC17:** Lubrication at high energy conditions and in partly open process
Environmental release category	:	**ERC8a, ERC8d, ERC9a, ERC9b:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the use in formulated MWFs including transfer operations, open and contained cutting/machining activities, automated and manual application of corrosion protections, draining and working on contaminated/ reject articles, and disposal of waste oils.

2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

(Msafe)	:	1,006 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	60 %
Emission or Release Factor: Water	:	5 %
Emission or Release Factor: Soil	:	5 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 0 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)

Remarks : Prevent discharge of undissolved substance to or recover from wastewater.
Remarks : Do not apply industrial sludge to natural soils.
Remarks : Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant
Flow rate of sewage treatment plant effluent : 2.000 m3/d
Effectiveness (of a measure) : 96,8 %

Conditions and measures related to external treatment of waste for disposal
Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b,, PROC10, PROC11, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process

Product characteristics
Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used
Remarks : Not applicable

Frequency and duration of use
Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure
Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure
Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC8a, ERC8d, ERC9a, ERC9b	EUSES		Freshwater		0,175 µg/L	0,00158
			Marine water		0,0168 µg/L	0,000151

			Soil		0,0058 mg/kg	0,00162
			Freshwater sediment		0,0071 mg/kg	0,00169
			Marine sediment		0,0007 mg/kg	0,000161
			Air		0,271 µg/m3	

ERC8a: Wide dispersive indoor use of processing aids in open systems
ERC8d: Wide dispersive outdoor use of processing aids in open systems
ERC9a: Wide dispersive indoor use of substances in closed systems
ERC9b: Wide dispersive outdoor use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

1. Short title of Exposure Scenario: **Use as a fuel - industrial**

Main User Groups	:	**SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	**SU3:** Industrial Manufacturing (all)
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **PROC16:** Using material as fuel sources, limited exposure to unburned product to be expected
Environmental release category	:	**ERC7:** Industrial use of substances in closed systems
Further information	:	Covers the use as a fuel (or fuel additive) and includes activities associated with its transfer, use, equipment maintenance and handling of waste.

2.1 Contributing scenario controlling environmental exposure for:ERC7: Industrial use of substances in closed systems

(Msafe) : 1.484,848 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year : 300

Emission or Release Factor: Air	:	5 %
Emission or Release Factor: Water	:	0,001 %
Emission or Release Factor: Soil	:	0 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 95 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC16: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Using material as fuel sources, limited exposure to unburned product to be expected

Product characteristics

Remarks	:	Liquid, vapour pressure > 10 kPa at STP

Amount used

Remarks	:	Not applicable

Frequency and duration of use

Remarks	:	Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks	:	Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC7	EUSES		Freshwater		0,0582 µg/L	0,000525
			Marine water		0,005 µg/L	0,000045
			Soil		0,0006 mg/kg	0,000168
			Freshwater sediment		0,0023 mg/kg	0,000561
			Marine sediment		0,203 µg/kg	0,000049
			Air		0,565 µg/m3	

ERC7: Industrial use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

1. Short title of Exposure Scenario: **Use as a fuel – professional**

Main User Groups	:	**SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	**SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **PROC16:** Using material as fuel sources, limited exposure to unburned product to be expected
Environmental release category	:	**ERC9a, ERC9b:** Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the use as a fuel (or fuel additive) and includes activities associated with its transfer, use, equipment maintenance and handling of waste.

2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

(Msafe)	:	3,899 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	1 %
Emission or Release Factor: Water	:	0,001 %
Emission or Release Factor: Soil	:	0,001 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 0 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC16: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Using material as fuel sources, limited exposure to unburned product to be expected

Product characteristics

Remarks	:	Liquid, vapour pressure > 10 kPa at STP

Amount used

Remarks	:	Not applicable

Frequency and duration of use

Remarks	:	Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure

Remarks	:	Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC9a, ERC9b	EUSES		Freshwater		0,0452 µg/L	0,000408
			Marine water		0,0037 µg/L	0,000034
			Soil		0,0092 µg/kg	0,000003
			Freshwater sediment		0,0018 mg/kg	0,000436
			Marine sediment		0,15 µg/kg	0,000036
			Air		0,0045 µg/m3	

ERC9a: Wide dispersive indoor use of substances in closed systems
ERC9b: Wide dispersive outdoor use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

1. Short title of Exposure Scenario: **Functional Fluids - Industrial**

Main User Groups	:	**SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	**SU3:** Industrial Manufacturing (all)
Process category	:	**PROC1:** Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental release category	:	**ERC7:** Industrial use of substances in closed systems
Further information	:	Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment including maintenance and related material transfers.

2.1 Contributing scenario controlling environmental exposure for:ERC7: Industrial use of substances in closed systems

(Msafe) : 1.027,13 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	1 %
Emission or Release Factor: Water	:	0,003 %
Emission or Release Factor: Soil	:	0,3 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 0 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

Product characteristics

Remarks	:	Liquid, vapour pressure > 10 kPa at STP

Amount used

Remarks	:	Not applicable

Frequency and duration of use

Remarks	:	Covers daily exposures up to 8 hours (unless stated

differently)

Other operational conditions affecting workers exposure

Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure

Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC7	EUSES		Freshwater		0,0843 µg/L	0,000759
			Marine water		0,0076 µg/L	0,000069
			Soil		0,0018 mg/kg	0,000503
			Freshwater sediment		0,0034 mg/kg	0,000811
			Marine sediment		0,308 µg/kg	0,000074
			Air		0,0023 mg/m3	

ERC7: Industrial use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

1. Short title of Exposure Scenario: **Functional Fluids - Professional**

Main User Groups : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Sector of use : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional controlled exposure
PROC3: Use in closed batch process (synthesis or formulation)
PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities
: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC20: Heat and pressure transfer fluids in dispersive, professional use but closed systems

Environmental release category : **ERC9a, ERC9b:** Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in

closed systems

Further information : Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in professional equipment including maintenance and related material transfers.

2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

(Msafe) : 1,604 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	5 %
Emission or Release Factor: Water	:	2,5 %
Emission or Release Factor: Soil	:	2,5 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 0 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment plant effluent	:	2.000 m3/d
Effectiveness (of a measure)	:	96,8 %

Conditions and measures related to external treatment of waste for disposal

Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a,, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Heat and pressure transfer fluids in dispersive, professional use but closed systems

Product characteristics

Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used
Remarks : Not applicable

Frequency and duration of use
Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure
Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure
Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC9a, ERC9b	EUSES		Freshwater		0,110 µg/L	0,000994
			Marine water		0,0102 µg/L	0,000092
			Soil		0,0029 mg/kg	0,000812
			Freshwater sediment		0,0044 mg/kg	0,00106
			Marine sediment		0,413 µg/kg	0,000099
			Air		0,0226 µg/m3	

ERC9a: Wide dispersive indoor use of substances in closed systems
ERC9b: Wide dispersive outdoor use of substances in closed systems

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

1. Short title of Exposure Scenario: **Use in polymer production – industrial**

Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use : **SU3, SU 10:** Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category : **PROC1:** Use in closed process, no likelihood of exposure
PROC2: Use in closed, continuous process with occasional controlled exposure
PROC3: Use in closed batch process (synthesis or formulation)
PROC4: Use in batch and other process (synthesis) where

		opportunity for exposure arises **:** PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact) **PROC6:** Calendering operations **PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **PROC14:** Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting; **PROC15:** Use as laboratory reagent
Environmental release category	:	**ERC4, ERC6c:** Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics
Further information	:	Manufacture of polymers from monomers in continuous and batch processes, include sparging, discharging, and reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC6c: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics

(Msafe)	:	171,467 tonnes/day

Environment factors not influenced by risk management

Flow rate	:	18.000 m3/d
Dilution Factor (River)	:	10
Dilution Factor (Coastal Areas)	:	100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	300
Emission or Release Factor: Air	:	1 %
Emission or Release Factor: Water	:	0,03 %
Emission or Release Factor: Soil	:	0,01 %

Technical conditions and measures / Organizational measures

Air	:	Treat air emission to provide a typical removal efficiency of (%): (Effectiveness: 80 %)
Water	:	Treat onsite wastewater (prior to receiving water discharge) to provide the required removal efficiency of ≥ (%): (Effectiveness: 96,8 %)
Remarks	:	Prevent discharge of undissolved substance to or recover from wastewater.
Remarks	:	Do not apply industrial sludge to natural soils.
Remarks	:	Sludge should be incinerated, contained or reclaimed.

Conditions and measures related to municipal sewage treatment plant

Flow rate of sewage treatment	:	2.000 m3/d

plant effluent
Effectiveness (of a measure) : 96,8 %

Conditions and measures related to external treatment of waste for disposal
Waste treatment : External treatment and disposal of waste should comply with applicable local and/or national regulations.

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC6, PROC8a, PROC8b, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Calendering operations, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Production of mixtures or articles by tabletting, compression, extrusion, pelletization; Industrial setting;, Use as laboratory reagent

Product characteristics
Remarks : Liquid, vapour pressure > 10 kPa at STP

Amount used
Remarks : Not applicable

Frequency and duration of use
Remarks : Covers daily exposures up to 8 hours (unless stated differently)

Other operational conditions affecting workers exposure
Remarks : Assumes a good basic standard of occupational hygiene is implemented., Assumes use at not more than 20°C above ambient temperature, unless stated differently.

Organizational measures to prevent /limit releases, dispersion and exposure
Do not ingest. If swallowed then seek immediate medical assistance., Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop., No other specific measures identified.

3. Exposure estimation and reference to its source

Environment

Contributing Scenario	Exposure Assessment Method	Specific conditions	Compartment	Value type	Level of Exposure	Risk characterization ratio
ERC4, ERC6c	EUSES		Freshwater		0,0391 mg/L	0,352
			Marine water		0,0039 mg/L	0,0352
			Soil		1,72 mg/kg	0,486
			Freshwater sediment		1,58 mg/kg	0,376
			Marine sediment		0,157 mg/kg	0,0376
			Air		0,0452 mg/m3	

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles
ERC6c: Industrial use of monomers for manufacture of thermoplastics

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario