



Raffinate 1



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PRODUCTION:

Raffinate 1 is produced by Gas (Petroleum) Steam Cracked Ethylene .

DESCRIPTION:

Raffinate 1 is a Clear ,slightly yellow to dark amber liquid, easily flammable liquid, with a characteristic sharp odour due to aromatics and it represents a mixture of light hydrocarbons.

SPECIFIED PROPERTIES:

| No | . PROPERTY | TEST METHOD | UNIT | VALUE |
|----------|---|-------------|----------------------|-------------------|
| 1 | Density (relative) on 20 °C | ASTM D 4052 | kg/m ³ | min 850, max 950 |
| 2 | Initial Boiling Point Distillation Final Boiling point | ASTM D 68 | \mathbf{C}° | min 60 |
| | | | | max 340 |
| 3 | Total Sulphur content | ASTM D 5453 | ppm (m/m) | max 200 |
| 4 | Total aromates content | ASTM D 5580 | % (m/m) | min 80 |
| <u>5</u> | Benzene content Toluene content Ethylbenzene content Xylenes content C9 and heavier than C9 content | ASTM D 6563 | % (m/m) | max 60 |
| | | | | max 25 max 0.2 |
| | | | | max 5 max 20 |

The values given in the table used only as information.



APPLICATION:

It is mostly used as disolvent, as a feedstock for aromatic extraction

STORAGE:

Raffinate 1 is stored in vertical cylindrical tanks with fix roofs and floating aluminum membrane. These tanks have installed local indicators of temperature and level.

TRANSPORTATION:

To some destinations, Raffinate 1 is transported by railway or by river, in special tanks according to standards for transportation of flammable liquids.